



Product Overview

CLASS MACHINE PLASTER is a high-performance, polymer-modified machine plaster specifically designed for application on cement-based surfaces, brick, concrete, exposed concrete, aerated concrete, block walls, pumice, and ceilings.



Application Domains

- Indoors
- Exposed concrete, aerated concrete, masonry, pumice.
- It is applicable to concrete and brick wall and ceiling surfaces.



Technical Specifications

Intensity	1,35 kg/lt (± 0,05)
Colour	Gray
Water Mixing Ratio	9-10 liters of water for 40 kilograms of powder
Sun We are not	$0.40 \leq \text{kg/m}^2 \cdot \sqrt{\text{min}}$
Bond strength	$>0,3 \text{ N/mm}^2$
Application Ground Temperature	+5 °C, +30 °C
Ambient Ground Temperature	+5 °C, +30 °C
Application thickness	1-2.5 cm
Flexural strength	$>1 \text{ N/mm}^2$
Compressive strength	$>3 \text{ N/mm}^2$
Thermal Conductivity Coefficient (TS EN 1745)	0,450(W/mK)

The information presented in this technical data sheet is derived from experimental results. The responsibility for the proper application of our original product rests with the user. Our company is solely accountable for the product's quality. This data sheet supersedes the information provided in the previous version. Our company reserves the right to amend any information contained within this data sheet.



Advantages

- Due to its uniform structure, it offers exceptional adhesion and strength at every point on the surface.
- It facilitates a straightforward and rapid application with the machine.
- The surface is completed with a single coat application.



Surface Preparation

The surface must be devoid of dust, oil, paint, and other substances that could hinder adhesion. Any imperfections, cracks, or breaks on the surface to be coated should be filled and repaired using CLASS Remiks 5-10 repair mortar. Prior to plastering, the surface, particularly areas exposed to sunlight and wind, should be thoroughly saturated with water. For ceiling applications and on smooth (raw concrete, etc.) and absorbent surfaces (aerated concrete, pumice, etc.), pre-spraying should occur at least 72 hours before application. On smooth and glossy raw concrete surfaces, pre-spraying should be conducted in conjunction with a compact primer, and application should follow after drying. Fiberglass mesh should be employed at wall joints and structural elements that are at a heightened risk of cracking, such as columns, beams, and lintels.



Mixture

CLASS MACHINE PLASTER is offered in 40 kg powder form in Kraft bags. The powder is combined with 9-10 liters of clean water and subsequently applied to the surface intended for plastering.



Application Details

CLASS MACHINE PLASTER is a cement-based machine plaster that must be applied at a minimum thickness of 8-10 mm. The application thickness should range from 1-2.5 cm in a single coat. If the thickness exceeds 2.5 cm, the second coat should be applied only after the first coat has fully cured (after 1 day). The second coat should not exceed 2.5 cm in thickness. Special aluminum profiles are required for a smooth plaster application, and corner profiles should be utilized to prevent corner damage. The machine plaster, applied in horizontal strips, should be leveled using specialized aluminum leveling profiles. Once the plaster has adequately hardened, the surface should be troweled. The finishing of the surface application is achieved with a damp sponge. The plaster is ready for decorative finishes and/or paint after 7 days.



Consumption

Depending on the surface composition, approximately 14-15 kg/m² for a thickness of 1 cm.



PACKAGING

40 kg force Bag



Shelf life

In its unopened packaging, it can be stored for 12 months in a cool, dry location, shielded from sunlight, at temperatures ranging from +10°C to +25°C.



Attention

Avoid applications when the ambient temperature is below +5°C or above +30°C. Do not apply in direct sunlight, rain, or wind. Refrain from applying on surfaces that have been exposed to sunlight for extended periods, are frozen, or are at risk of freezing within 24 hours.

R10: Keep away from children.

R20/22: Harmful if inhaled or ingested.

R52/53: Toxic to aquatic life; may result in long-term detrimental effects in the aquatic ecosystem.

R65: Harmful. May result in lung damage if ingested.

S7: Store in a securely sealed container.

S24/25: Avoid contact with eyes and skin. S28: In the event of skin contact, rinse immediately with ample water.

S29: Do not release into the sewage system.

S46: If ingested, seek medical attention promptly and present the container or label.

LEGAL NOTICE

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